



Ravamid® B GF20 BK45

Polyamide 6
Industrial Quality Compound

Description:

Polyamide 6 black, containing recycled material, 20% glass fibre reinforced, also available Heat Stabilized (H) and UV Stabilized (UV)

General

Density	ISO 2781	1.28	g/cm ³
Mold shrinkage (Parallel)		0.20	%
Mold shrinkage (Perpendicular)		0.80	%

Thermal

HDT/A (1,82MPa)	ISO 75A	195	°C
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Mechanical

Izod notched impact strength (23°C)	ISO 180	6.5	kJ/m ²
Charpy notched impact strength (23 °C)	ISO 179	6	kJ/m ²
Charpy unnotched impact strength (23 °C)	ISO 179	40	kJ/m ²
Tensile stress at break	ISO 527	108	MPa
Elongation at break	ISO 527	4	%
Tensile modulus	ISO 527	5400	MPa
Flex modulus	ISO 178	4600	MPa

Flammability

Flammability (3,2mm)	UL94	HB	
Flammability (1,6mm)	UL94	HB	
Burning rate (FMVSS 302)	ISO 3795	<100	mm/min
Glow wire flammability index (2,0 mm)	IEC 60695-2-12	650	°C

Various

Humidity	ISO 960	≤0.15	%
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